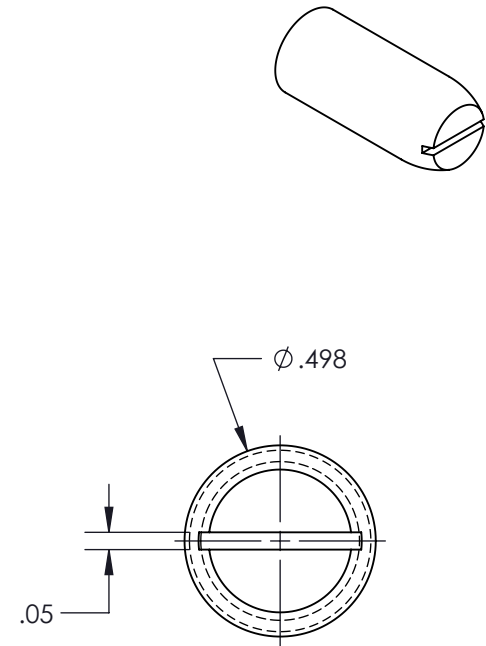
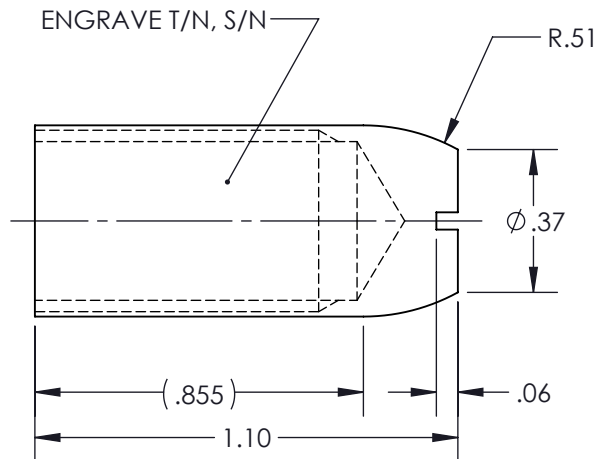
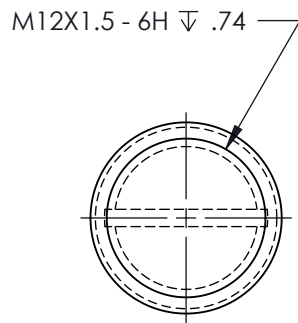


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/20/2017	DPD	JAG



NOTE:  
REF. AIRBUS T/N: 117-31713W1.



TITLE		SLEEVE GUIDE	
DWG NO.		RBE117-31713W1	
REV		1	
MAT'L 303 S.S.		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: DD 07/11/2017		.X ± .1 SURFACES = 125/	
CHECKED: RJC 07/11/2017		1. BREAK ALL SHARP EDGES	
OPPS APPR: AA 07/18/2017		.015 x 45° OR .015R	
QA APPR: JL 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED: JAG 07/20/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE 2:1		USED ON MODEL	
DATE 7/11/2017		EC145, EC645, BO105, BK117	
SHEET 1 OF 1			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	SLEEVE GUIDE	303 S.S.	